

Receiving Report

Date: 14/4/12

Batch No: M12A713

Supplier: MEIDAX solution

Dart P/O: 2340

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒
 New Supplier Yes ☐ No ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☒ N/A ☐
 Shipment Complete: Yes ☐ No ☒ N/A ☐
 QC18 Inspection ☒ DAS N/A ☒
 Work Order 27 14/4/13 N/A ☒
9-59

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Rec'd	Quantity Short	Quantity Inspected	Quantity Rejected	Comment / NCR Number
<u>M1010</u>	<u>B0-375X0-3500 12</u>	<u>0</u>	<u>12</u>	<u>12</u>			

Initials of Receiver

QC12

Production/Admin:

Date

Received/Costing

Initial

14/4/12
[Signature]

Location

Page 1 of 1

All amounts are calculated in domestic currency.

All Vendors	PO ID PO23440	Receipt Dates from 4/2/2014 to 4/2/2014
-------------	---------------	---

All Item ID/GL/WOs	All Rec. Employees	All Currencies

Grouped by Vendor ID

Total Received Quantity:	186.8700
Total Qty to Inspect (PO U/M):	0.0000
Total Reject Quantity:	0.0000
Total Receipt Value:	\$2,274.82
Total Balance Due Quantity:	0.0000

Shipping Order

01/04/2014

METAUX SOLUTIONS INC
2625 BOUL JACQUES CARTIER EST
LONGUEUIL, QUEBEC
J4N 1L7
Tel.: 450 641-3330

Order : 95317
Reference : 23440
Bid : 9593
Ship : PICK UP / PICK UP

Customer : 6323336

Ship To

DART AEROSPACE LTD
1270, ABERDEEN STREET
HAWKESBURY, ONTARIO
K6A 1K7

Same

Tel.: 1 613 632-3336

Item No.	Description	Qty	Qty. Deliver	B/O Qty
AS05024	ALU SHEET .050 2024 T-3 1 X 4' X 12' HT; 611103A3	✓ 1	1	0
AS032610	6061-0 SHEET .032 X 48 X 144 1 PCE HT; 599932A1	✓ 1	1	0
DT120494130N	4130N TUBING 1/2 OD X .049 WALL 2 X 21.43' HT; 570877	✓ 42.87	42.87	0
CF38312	CRS FLA .375 X 3.500 1018 1 X 10.58' HT; 93773	10.58	10.58	0
MP124130N	4130 NORM PLATE .500 THICK AMS 6345 4 X 3" X 144" HT; C1318	12	12 (48)	0

DAS
27
9-89

14/4/3

SHIP TST COLLECT
JP

14/4/3

Shipping : _____
Package No : _____
Merchandise Received: _____

Ref. : _____

SHIP TO:

**KAISER
ALUMINUM**

Trentwood Works - Spokane, WA 99215

Phone: (800) 367-2586

SOLD TO:

CERTIFIED TEST REPORT

Serial Number

4278785

CUSTOMER PO NUMBER: C65805		WORK PACKAGE:	CUSTOMER PART NUMBER:		SHIP RUN/LOAD: 102453/9	GOV'T CONTRACT NUMBER:	
KAISER ORDER NO: 1141801	LINE ITEM: 9	SHIP DATE: 15-OCT-2012	ALLOY: 6061	CLAD: BARE	TEMPER: O	PRODUCT DESCRIPTION: HT Flat Sheet	
WEIGHT SHIPPED: 9984 LB	QUANTITY: 452 PCS EST.	TRUCK B/L #: 2039267	GAUGE: 0.0320 IN (0.8128 MM)		DIAMETER/WIDTH: 48.000 IN (1219.2 MM)	LENGTH: 144.000 IN (3657.6 MM)	

MHU 1627546: LOT 599932A1: 175 pieces; D288552

MHU 1627663: LOT 599932A1: 102 pieces; D288553

MHU 1627673: LOT 599932A1: 175 pieces; D288554

DAS
27
9-89
14/4/13AMS 4025/RevL
CMMP 025/RevU**Certified Specifications**

ASTM B 209/Rev10

CMMP 019/RevD

Test Code: 1925

Test Results

Lot: 599932A1 Cast 880

Drop 08

Ingot 1

Melted in USA

(ASTM E8/B557)
(EN 2002-1)

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	O	LT / 2 (Min:Max)	18.2 : 18.2 (125 : 125)	7.9 : 7.9 (54 : 55)	23.4 : 26.7
	T42	LT / 2 (Min:Max)	36.1 : 36.8 (249 : 254)	17.5 : 18.3 (121 : 126)	22.9 : 24.2
	T62	LT / 2 (Min:Max)	51.2 : 51.7 (353 : 356)	44.0 : 45.1 (303 : 311)	12.9 : 13.8

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual(wt%)	0.70	0.5	0.36	0.05	1.0	0.18	0.15	0.02	0.01	0.00	TOT 0.05

KAISER ALUMINUM

Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number
4278785

ALLOY LIMITS

	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	MAX
6061												
MIN(wt%)	0.40	0.0	0.15	0.00	0.8	0.04	0.00	0.00	0.00	0.00	EACH	0.05
MAX(wt%)	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	0.05	0.05	TOT	0.15

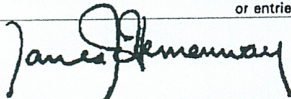
Aluminum Remainder

TEST NOTES

6061 sheet or plate certified to AMS 4025, AMS 4026, or AMS
4027 also meets applicable requirements of AMS-QQ-A-250/11,
Rev. A.

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC (Kaiser) hereby certifies that metal shipped under this order was melted in the United States of America or a qualifying country per DFARS 225.872-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 252.225 for domestic content. This material has been inspected, tested and found in conformance with the requirements of the applicable specifications as indicated herein. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. All metal which is solution heat treated complies with AMS 2772. Any warranty is limited to that shown on Kaiser's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of Kaiser Aluminum Fabricated Products, LLC laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law. ISO-9001:2000 certified.



JAMES HEMENWAY, LABORATORIES SUPERVISOR

SHIP TO:
SOLD TO:

**KAISER
ALUMINUM**
Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number
4279015

CUSTOMER PO NUMBER: C65583 OCT		WORK PACKAGE:		CUSTOMER PART NUMBER:		SHIP RUN/LOAD: 102455/1		GOV'T CONTRACT NUMBER:			
KAISER ORDER NO: 1139228		LINE ITEM: 6	SHIP DATE: 17-OCT-2012		ALLOY: 2024	CLAD: ALCLAD	TEMPER: T3		PRODUCT DESCRIPTION: HT Flat Sheet		
WEIGHT SHIPPED: 3847 LB		QUANTITY: 109 PCS EST.		TRUCK B/L #: 2039303		GAUGE: 0.0500 IN (1.2700 MM)		DIAMETER/WIDTH: 48.000 IN (1219.2 MM)		LENGTH: 144.000 IN (3657.6 MM)	

MHU 1629423: LOT 611103A3: 109 pieces; D296610

Certified Specifications

AMS 4041/RevQ
CMMP 019/RevD

AMS-QQ-A-250/5/RevA
CMMP 025/RevU

ASTM B 209/Rev10

Test Code: 1505

Test Results

Lot: 611103A3 Cast 588

Drop 05

Ingot 4

Melted in USA

(ASTM E8/B557)

(EN 2002-1)

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T3	LT / 2 (Min:Max)	62.9 : 63.8 (434 : 440)	43.2 : 43.8 (298 : 302)	17.6 : 19.2

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual(wt%)	0.08	0.19	4.6	0.61	1.4	0.01	0.13	0.02	0.01	0.00	TOT 0.03

ALLOY LIMITS

	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	MAX
2024												
MIN(wt%)	0.00	0.00	3.8	0.30	1.2	0.00	0.00	0.00	0.00	0.00	EACH	0.05
MAX(wt%)	0.50	0.50	4.9	0.9	1.8	0.10	0.25	0.15	0.05	0.05	TOT	0.15
Liner Alloy:	1230											
MIN(wt%)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	EACH	0.03
MAX(wt%)	0.25	0.30	0.10	0.05	0.05	0.03	0.05	0.03	0.03	0.03	TOT	0.00

Aluminum Remainder



Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number
4279015

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC (Kaiser) hereby certifies that metal shipped under this order was melted in the United States of America or a qualifying country per DFARS 225.872-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 252.225 for domestic content. This material has been inspected, tested and found in conformance with the requirements of the applicable specifications as indicated herein. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. All metal which is solution heat treated complies with AMS 2772. Any warranty is limited to that shown on Kaiser's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of Kaiser Aluminum Fabricated Products, LLC laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law. ISO-9001:2000 certified.

A handwritten signature in black ink, appearing to read "James Hemenway".

JAMES HEMENWAY, LABORATORIES SUPERVISOR

CERTIFICATE OF TEST CERTIFICAT D'ESSAIS

Page 01 of 02

Certification Date
31-MAR-2014

CUSTOMER ORDER NUMBER
NUMÉRO DE COMMANDE DU CLIENT

Invoice Number
T326477

35144J
PART NUMBER/NUMÉRO DE PIÈCE
100046

SOLD TO: METAUX SOLUTIONS INC. **SHIP TO:** METAUX SOLUTIONS (RIVE-SUD)
VENDU À: 2625 BOUL JACQUES CARTIER EST **EXPÉDIÉ À:** 2625 BOUL JACQUES CARTIER EST
LONGUEUIL QC J4N 1L7 LONGUEUIL QC J4N 1

Description: 4130 CDS TUBING AMS T 6736 COND N
.500 OD X .049 W (.402 ID) X 17/24' R/L Line Total: 42.8633 FT
HEAT: 570877 ITEM: 100046

Specifications:
AMS T 6736 B MIL T 6736 B AMS 6360 M
AMS 6371 K

CHEMICAL ANALYSIS

C	MN	P	S	SI	AL	CR	MO
0.31	0.54	0.0090	0.001	0.26	0.037	0.87	0.17
N	PB	CU	V	TI	SN	NI	
0.10	0.001	0.14	0.003	0.002	0.012	0.10	

RCPT: R281024

COUNTRY OF ORIGIN : USA

MECHANICAL PROPERTIES

DESCRIPTION	YLD STR	ULT TEN	%ELONG	%RED	HARDNESS
	PSI	PSI	IN 02 IN	IN AREA	RC
	121270.0	125990.0	18.0		25

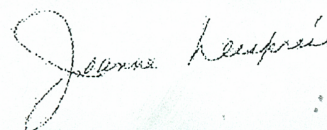
GRAIN SIZE : 9 -

The above data were transcribed from the manufacturer's Certificate of Test after verification for completeness and specification requirements of the information on the certificate. All test results remain on file subject to examination. /Les informations ci-haut-mentionnées sont transcrites du certificat d'essais du manufacturier après vérification de l'état complet des spécifications inscrites sur le certificat. We hereby certify that the material covered by this report will meet the applicable requirements described herein, including any specification forming a part of the description. /Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.

The willful recording of false, fictitious, or fraudulent statements in connection with test results may be punishable as a felony under federal statutes. /Les informations fausses, fictives ou frauduleuses en rapport avec le résultat des essais sont punissables en vertu des lois fédérales.

Material did not come in contact with mercury while in our possession. /Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.

JOANNE DESPRES



MANAGER QUALITY ASSURANCE
GÉRANT DE L'ASSURANCE QUALITÉ

CERTIFICATE OF TEST CERTIFICAT D'ESSAIS

Page 02 of 02

Certification Date
31-MAR-2014

CUSTOMER ORDER NUMBER
NUMÉRO DE COMMANDE DU CLIENT

Invoice Number
T326477

35144J
PART NUMBER/NUMÉRO DE PIÈCE
100046

SOLD TO: METAUX SOLUTIONS INC.
VENDU À:

SHIP TO:
EXPÉDIÉ À:

METAUX SOLUTIONS (RIVE-SUD)

2625 BOUL JACQUES CARTIER EST
LONGUEUIL QC J4N 1L7

2625 BOUL JACQUES CARTIER EST
LONGUEUIL QC J4N 1

Description: 4130 CDS TUBING AMS T 6736 COND N;
.500 OD X .049 W (.402 ID) X 17/24' R/L Line Total: 42.8633 FT
HEAT: 570877 ITEM: 100046

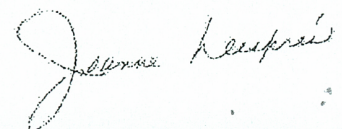
MATERIAL IS FREE FROM MERCURY CONTAMINATION
DECARB: OK
AMS NO :2301
SEVERITY :0.01
FREQUENCY:0.02

The above data were transcribed from the manufacturer's Certificate of Test after verification for completeness and specification requirements of the information on the certificate. All test results remain on file subject to examination. /Les informations ci-haut-mentionnées sont transcrites du certificat d'essais du manufacturier après vérification de l'état complet des spécifications inscrites sur le certificat. We hereby certify that the material covered by this report will meet the applicable requirements described herein, including any specification forming a part of the description. /Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.

The willful recording of false, fictitious, or fraudulent statements in connection with test results may be punishable as a felony under federal statutes. /Les informations fausses, fictives ou frauduleuses en rapport avec le résultat des essais sont punissables en vertu des lois fédérales.

Material did not come in contact with mercury while in our possession./Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.

JOANNE DESPRES



MANAGER QUALITY ASSURANCE
GÉRANT DE L'ASSURANCE QUALITÉ

TEST CERTIFICATE

SHIP TO: ARCELORMITTAL PLATE LLC

PAGE NO: 01 OF 02
FILE NO: 2765-01-01
MILL ORDER NO: 79967-002
MELT NO: C1318
DATE: 07/25/12

SOLD TO:

SEND TO:

01-C

PLATE DIMENSIONS / DESCRIPTION

TOTAL QTY	GAUGE	WIDTH	LENGTH	DESCRIPTION	PIECE WEIGHT
7	.5"	72.5"	144.5"	RECTANGLE	1486#

CUSTOMER INFORMATION

CUSTOMER PO: 011212MC

SPECIFICATION(S)

THIS MATERIAL HAS BEEN MANUFACTURED AND TESTED IN ACCORDANCE WITH PURCHASE ORDER REQUIREMENTS AND SPECIFICATION(S).

AMS 6345C YR 11 AIRCRAFT

UNS

AIRCRAFT QUALITY ASTM A829 06 GRADE 4130 & AISI 4130 97

THE MANAGEMENT SYSTEMS FOR MANUFACTURE OF THIS PRODUCT ARE CERTIFIED TO ISO 9001:2008 (CERTIFICATE NO. 30130) AND ISO 14001 (CERTIFICATE NO. 009496).

CHEMICAL COMPOSITION

	C	MN	P	S	CU	SI	NI	CR	MO
MELT: C1318	.31	.50	.014	.002	.12	.24	.11	.90	.21
PROD ANALYSIS	.32	.52	.015	.002	.12	.25	.11	.90	.20

	V	AL	CB
MELT: C1318	.057	.012	.001
PROD ANALYSIS	.059	.017	.001

MANUFACTURE

ELECTRIC FURNACE QUALITY - FINELINE - VACUUM DEGASSED - FINE GRAIN PRACTICE - MCQUAID-EHN GRAIN SIZE PER E112 - 7-8

HEAT TREAT CONDITION

MATL OR TEST	HEAT TREAT DESCRIPTION	NOM TEMP	HOLD MINS	COOL MTHD
PL/TEST	NORMALIZE	1660F	28	AIR COOL

WE HEREBY CERTIFY THE ABOVE INFORMATION IS CORRECT:

ARCELORMITTAL PLATE LLC
QUALITY ASSURANCE LABORATORY
139 MODENA ROAD
COATESVILLE, PA 19320*Elinore Zaplitny*
SUPERVISOR - TEST REPORTING
ELINORE ZAPLITNY

TEST CERTIFICATE

PAGE NO: 02 OF 02
 FILE NO: 2765-01-01
 MILL ORDER NO: 79967-002
 MELT NO: C1318
 DATE: 07/25/12

MECHANICAL PROPERTIES

BEND TEST - BOT./TRANS. - PASS

BEND TEST - TOP/LONG. - PASS

TENSILE PROPERTIES

LOC	DIR	YIELD STRENGTH PSI X 100	TENSILE STRENGTH PSI X 100	ELONGATION GAGE LGTH	%
BOT.	TRANS.	719	1175	2.00"	16.0
BOT.	TRANS.	772	1195	2.00"	20.0
TOP	TRANS.	727	1189	2.00"	17.0
TOP	TRANS.	809	1210	2.00"	20.0

DECARB TESTING

LOC	DEPTH	SURFACE	SUBSURFACE
BOT.	.012	0	0
BOT.	.009	0	0
TOP	.008	0	0
TOP	.012	0	0

OTHER METALLURGICAL AND MICROSTRUCTURAL TESTS

MAGNETIC PARTICLE - FREQUENCY .00001 - SEVERITY .00001

GENERAL INFORMATION

ALL STEEL HAS BEEN MELTED AND MANUFACTURED IN THE U.S.A.
 MATERIAL HAS BEEN VACUUM DEGASSED AND CALCIUM TREATED
 FOR SULFIDE SHAPE CONTROL.
 MAG. PART. FREQ. AND SEVERITY RATING PER AMS-2301K.
 ACID SOLUBLE ALUMINUM
 FOR MORE INFORMATION AND PROCESSING GUIDELINES, REFER TO
 WWW.ARCELORMITTAL.COM/PLATEINFORMATION

REDUCTION RATIO - 18

B/L #00104 MAVERICK TRANSPORTATION

WE HEREBY CERTIFY THE ABOVE
 INFORMATION IS CORRECT:

ARCELORMITTAL PLATE LLC
 QUALITY ASSURANCE LABORATORY
 139 MODENA ROAD
 COATESVILLE, PA 19320

Elinore Zaplitny
 SUPERVISOR - TEST REPORTING
 ELINORE ZAPLITNY

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 4130N Tubing 1/2 x .049 PO / BATCH NO.: 23440
 DATE: April 3, 2014

MATERIAL CERT REC'D: Yes THICKNESS ORDERED: .049
 QUANTITY RECEIVED: BS2 THICKNESS RECEIVED: .049
 QUANTITY INSPECTED: 2 SHEET SIZE ORDERED: 2x 21.43
 QUANTITY REJECTED: 0 SHEET SIZE RECEIVED: 2x 21.43

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> Y N	
CORROSION	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y N	
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y N	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y N	4130N Tubing 1/2 x .049 H1570877
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y N	AST AMS T 8736 B
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y N	M128713
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D	
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>27</u> <u>P-29</u> <u>14/4/13</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: CSG 2024 T-3
 DATE: April 3, 2014

PO / BATCH NO.: 23440

MATERIAL CERT REC'D: Yes THICKNESS ORDERED: 0.50
 QUANTITY RECEIVED: Yes 2 THICKNESS RECEIVED: 0.50
 QUANTITY INSPECTED: 1 SHEET SIZE ORDERED: 1x4x12
 QUANTITY REJECTED: 0 SHEET SIZE RECEIVED: 1x4x12

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
CORROSION	Y	<input checked="" type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y	N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y	N	
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y	N	
PHOTO REQUIRED	Y	<input checked="" type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y	N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y	N	2024 T-3 HT 61103A3
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y	N	ASTM B 209 Rev 10
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y	N	m128713
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS 27</u> DATE: <u>14/4/13</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 6061-032
 DATE: April 3, 2014

PO / BATCH NO.: 23440

MATERIAL CERT REC'D: Yes
 QUANTITY RECEIVED: Yes 2
 QUANTITY INSPECTED: 1
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.032
 THICKNESS RECEIVED: 0.032
 SHEET SIZE ORDERED: 4x12
 SHEET SIZE RECEIVED: 4x12

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y	N	
CORROSION	Y	<input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y	N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y	N	
CORRECT THICKNESS	<input checked="" type="radio"/> Y	N	
PHOTO REQUIRED	Y	<input checked="" type="radio"/> N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y	N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y	N	<u>6061-032 HT S99932A1</u>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y	N	<u>ASTM B 2091 Rev 10</u>
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y	N	<u>M1287B</u>
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>27 9-29</u> DATE: <u>14/4/13</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M4130NBO Saw 3.00 PO / BATCH NO.: 23440
 DATE: April 3 2014

MATERIAL CERT REC'D: Yes THICKNESS ORDERED: .500 x 3.00
 QUANTITY RECEIVED: 48 THICKNESS RECEIVED: .500 x 3.00
 QUANTITY INSPECTED: 48 SHEET SIZE ORDERED: ~~48x36~~
 QUANTITY REJECTED: 1 SHEET SIZE RECEIVED: 1

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y N	
CORROSION	Y <input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y N	
CORRECT THICKNESS	<input checked="" type="radio"/> Y N	
PHOTO REQUIRED	Y <input checked="" type="radio"/> N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y N	M4130NBO Saw 3.00 HT C1318
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y N	ASTM A829-06 grade 4130
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y N	M1287B
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>DAS 27 3/10</u>	SIGNED OFF BY: _____		
DATE: <u>14/4/13</u>	DATE: _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO23440**

Purchase Order Date 3/20/2014

PO Print Date 3/20/2014

Page Number 1 of 3

Order From :

VC-MET002

Ship To : DART AEROSPACE LTD

METAL SOLUTIONS
2625 BOUL JACQUES-CARTIER EST
LONGUEUIL, QC J4N 1L7
CA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 800 558 8858

Ship To Contact

Ship To Phone

Ship Via: TST ground

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

REVISED
M/28/13

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M2024T3S.050	2024-T3 .050 sheet	3/28/2014 Yes 3/28/2014		48.00 sf	\$9.14	\$438.60

MATERIAL: 2024-T3 ALUMINUM SHEET
AS PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037
OR ASTM B209

QUOTE: 9593

Line Total: \$438.60

2	M60610S.032	6061 0 SHEET .032	3/28/2014 No 3/28/2014		48.00 sf	\$3.17	\$151.95
---	-------------	-------------------	------------------------------	--	-------------	--------	----------

MATERIAL: 6061-OS ALUMINUM SHEET AS PER
AMS-QQ-A-250/11 OR AMS 4025

Line Total: \$151.95

Note:

3/20/2014



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO23440**

Purchase Order Date 3/20/2014

PO Print Date 3/20/2014

Page Number 2 of 3

Order From :

MET AUX SOLUTIONS
2625 BOUL JACQUES-CARTIER EST
LONGUEUIL, QC J4N 1L7
CA

VC-MET002

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

800 558 8858

Ship To Contact

Ship To Phone

Ship Via:

TST ground

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

3	M4130NT0.500W.049	4130 RD Tube .500 x.049W	3/28/2014	40.00	\$11.35	\$454.00
			Yes	f 42.87		
			3/28/2014			

MATERIAL: AISI 4130N SEAMLESS STEEL TUBING
AS PER MIL-T-6736 OR AMS 6371/6360/6361
6362/6373/6374

Line Total: \$454.00

4	M4130NB0.500X03.000	4130 Bar 0.500 x 3.00	3/28/2014	48.00	\$29.95	\$1,437.60
			Yes	f		
			3/28/2014			

MATERIAL: AISI 4130N STEEL BAR PER MIL-S-6758 OR AMS 6345/6348/6370/6528

Line Total: \$1,437.60

5	M1010B0.375X03.500	1010-1025 Steel Bar .375 x 3.500	3/28/2014	12.00	\$8.78	\$105.36
			Yes	f		
			3/28/2014			

MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A569/A570
OR CSA G40-21 OR 38W/44W/50W/60W/70W

Note:

3/20/2014



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO23440**

Purchase Order Date 3/20/2014

PO Print Date 3/20/2014

Page Number 3 of 3

Order From :

VC-MET002

Ship To : DART AEROSPACE LTD

METAUX SOLUTIONS
2625 BOUL JACQUES-CARTIER EST
LONGUEUIL, QC J4N 1L7
CA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 800 558 8858

Ship To Contact

Ship To Phone

Ship Via: TST ground

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB Destination-Collect

Line Total: \$105.36

6	71401-45	PROCUREMENT QUALITY CLAUSES	3/28/2014	1.00	\$0.00	\$0.00
---	----------	--------------------------------	-----------	------	--------	--------

No

3/28/2014

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

Line Total: \$0.00

PO Total: \$2,587.51

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 3

Change Date: 3/20/2014